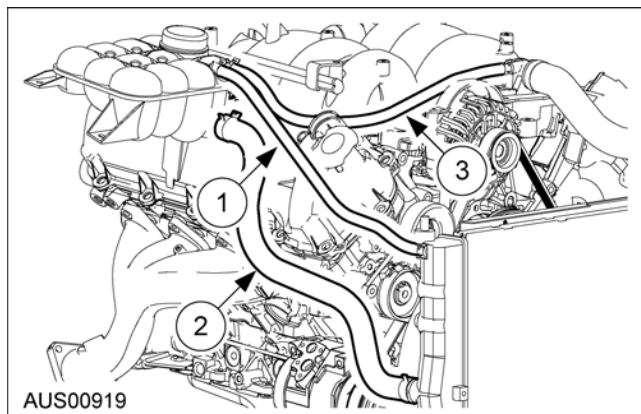


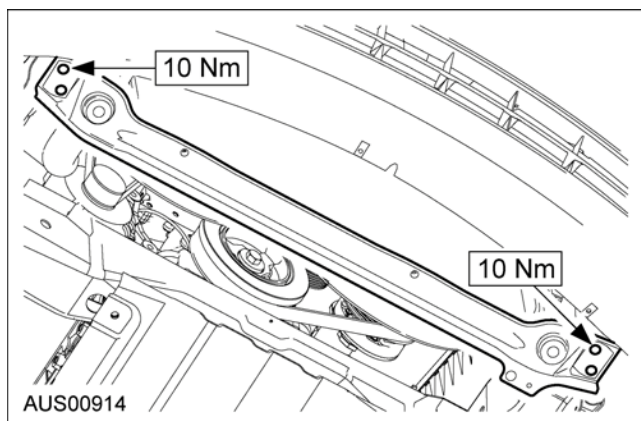
REMOVAL AND INSTALLATION (Continued)

8 Cylinder



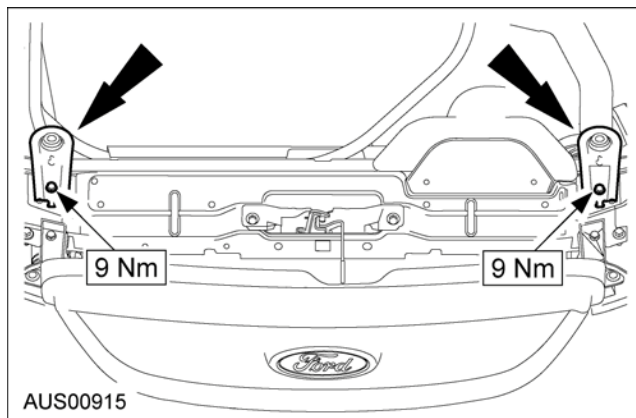
Item	Description
1	Hose assy. to bleed
2	Hose assy. Upper
3	Hose assy. Radiator overflow

3. On V8 vehicles equipped with automatic transmission disconnect the oil cooler lines at the radiator by pinching the quick connects securing tabs, pushing forward then pulling rearward to release and plug to guard against contamination entry.
4. Remove the air cleaner intake duct.
5. Remove the grille.
6. XR6 Turbo vehicles: remove intercooler (see 303-04b for procedure).
7. Remove the 4 bolts holding the A/C condenser and wire or cable tie the condenser to the top cross-member.



8. Disconnect the electrical connections to the fans.

9. Remove the screws securing the fan shroud and fans to the top of the radiator, lift the shroud from the clips on the bottom of the radiator and lay it back.



10. Remove the radiator upper mounting brackets and carefully lift the radiator from the vehicle.

Installation

1. Locate the radiator in the vehicle and install the upper support brackets.
2. Locate the fan shroud in the brackets on the bottom of the radiator and install the two securing screws at the top of the shroud.
3. Connect the upper and lower hoses and the coolant supply hose. Connect the bleed hose to the radiator.
4. Connect the electrical connections to the fans.
5. Remove the support cable tie/wire from the top condenser and install the 4 A/C condenser mounting bolts
6. Install the air cleaner intake duct.
7. XR6 Turbo vehicles: install intercooler (see 303-04b for procedure).
8. Connect the oil cooler lines (V8 auto only) by pushing the transmission lines quick connect over the radiator spigot and check for securing by pulling rearward on the quick connect.
9. Install air cleaner intake duct.
10. Install the grille.
11. Fill the cooling system as described in General Procedures Section.